

Filament Name	Manufacturer	Material Type	Diameter	Preheater Required
PAHT CF	3D4Makers	PA-CF	2.85	Yes
FibreX Nylon GF30	3DXTech	PA-GF	2.85	Yes
Ultrafuse PA	BASF	PA	2.85	
Ultrafuse PAHT CF15	BASF	PA-CF	2.85	Yes
PA	BCN3D	PA	2.85	
PAHT CF15	BCN3D	PA-CF	2.85	Yes
PA6/66 GF20 FR LS	Clariant	PA-GF	2.85	Yes
PA Neat	ColorFabb	PA	2.85	
PA CF Low Warp	ColorFabb	PA-CF	2.85	Yes
Addigy® F1070	Covestro	PA	2.85	
Addigy® F1030	Covestro	PA	2.85	
Addigy® F1030 CF10	Covestro	PA-CF	2.85	Yes
Addigy® F1030FR	Covestro	PA	2.85	
TECAFIL PA 6 GF 30	Ensinger	PA-GF	2.85	Yes
PA CF	Essentium	PA-CF	2.85	Yes
PA Natural	Essentium	PA	2.85	
PA GF30 Pro	Fiberthree	PA-GF	2.85	Yes
PA CF Pro	Fiberthree	PA-CF	2.85	Yes
ABS Xtrafill	Filamentum	ABS	2.85	
Nylon FX 256	Filamentum	PA	2.85	
PAHT 9825 NT	Formfutura	PA	2.85	Yes
ABS	Generic	ABS	2.85	
PLA	Generic	PLA	2.85	
PETG	Generic	PET	2.85	
PA 4500	Jabil	PA	2.85	
PA 4535 CF	Jabil	PA-CF	2.85	Yes
PA 0600	Jabil	PA	2.85	
PA 4035 CF	Jabil	PA-CF	2.85	Yes
Luvocom 3F PA 50347 NT	LehVoss	PA	2.85	
Luvocom 3F PAHT NT	LehVoss	PA	2.85	Yes
Luvocom 3F PAHT CF	LehVoss	PA-CF	2.85	Yes
NylonX	MatterHackers	PA-CF	2.85	Yes
NylonG	MatterHackers	PA-GF	2.85	Yes
PRO Nylon Carbon Filled	MatterHackers	PA-CF	2.85	Yes
NylonK	MatterHackers	PA-Kevlar	2.85	Yes
PolyMide CoPA	Polymaker	PA	2.85	
PolyMide PA 6 CF	Polymaker	PA-CF	2.85	Yes
PolyMide PA 12 CF	Polymaker	PA-CF	2.85	Yes
PolyMide PA 6 GF	Polymaker	PA-GF	2.85	Yes
PolyLite ABS	Polymaker	ABS	2.85	
PrimaSelect NylonPower Carbon Fibre	PrimaCreator	PA-CF	2.85	Yes
PrimaSelect NylonPower Glass Fibre	PrimaCreator	PA-CF	2.85	Yes
Radilon Adline CS CF10HP	Radici Group	PA-CF	2.85	Yes
Radilon Adline CS PA6/66	Radici Group	PA	2.85	
618	Taulman	PA	2.85	
Bridge	Taulman	PA	2.85	
645	Taulman	PA	2.85	
680	Taulman	PA	2.85	
230	Taulman	PA	2.85	
910	Taulman	PA	2.85	
PAHP/NT	TREED	PA	2.85	Yes
Nylon *	Ultimaker	PA	2.85	
PETG	Ultimaker	PET	2.85	
TPU 95A	Ultimaker	TPU	2.85	
ABS	Ultimaker	ABS	2.85	
Tough PLA	Ultimaker	PLA	2.85	
PLA	Ultimaker	PLA	2.85	